

Estimating and Comparing Alternative Ethanol Processes and Feedstock Choices

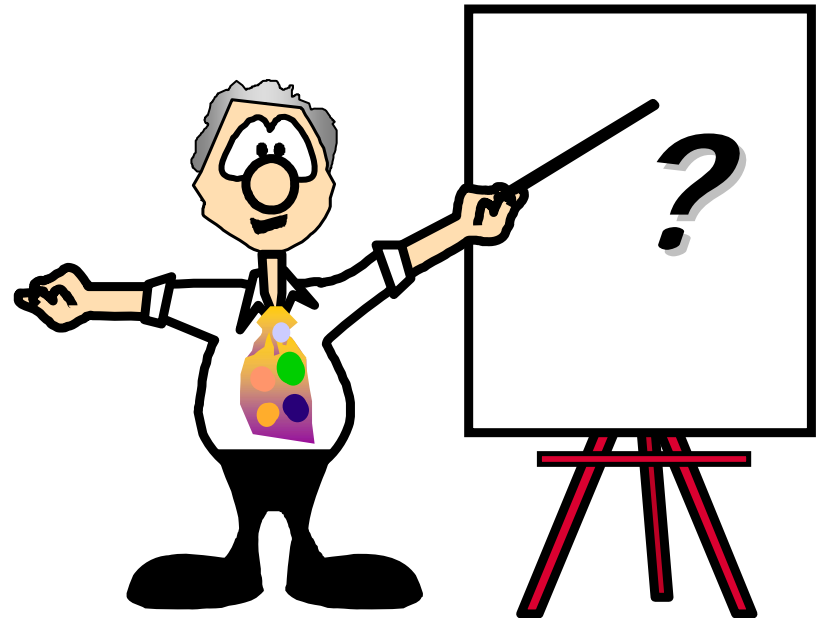
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Overview

- Background
- Objectives
- Data & Methods
- Operational Assumptions
- Results & Conclusions



Background

- Grain Based Ethanol – Out of Favor with Some
- Cellulosic Ethanol Feedstocks
 - Non-competitive with food supply chain
 - Sufficient crop density
 - Minimize transportation costs
 - Maximize energy yield
 - Catch 22: most productive cropland is most competitive
 - May be economically prohibitive for biorefinery
 - “Marginal” growing areas may be better suited

Background

- Early Studies Identified Switchgrass
 - Led by Oak Ridge National Laboratory in 1990s
- Subsequent Economic Research Centered Around Switchgrass
 - USDA (De La Torre Ugarte et al, 2003)
 - University of Tennessee (English et al, 2006)
 - Oklahoma State University (Mapemba et al, 2007; Epplin et al, 2007)
 - Additional Research: Iowa State, University of Nebraska
- Other Feedstocks: Texas A&M University, University of Florida, Louisiana State University

Objectives

- Estimate Delivered Cost of Alternative Feedstock Mixes
- Estimate the Total Cost of Producing Ethanol Across Alternative Production Processes
 - Grain ethanol process
 - Cellulosic ethanol – MixAlco process
 - Brazilian ethanol process

Data

- Feedstock Production
 - Texas A&M Agronomists
 - Grower Panel
- Ethanol Production Processes
 - Grain process: Bryan & Bryan International
 - Cellulosic MixAlco process: Lau dissertation
 - Brazilian process: Brazilian industry representatives
- Historical Prices
 - NASS, DOE-EIA, FAPRI, Hart Energy
- Price & Inflation Forecasts: FAPRI

Methods

- Feedstock Production Model
 - Partial budget analysis
 - Monte Carlo simulation
 - Estimates delivered cost for alternative feedstock mixes
 - Two stage contract: Fixed minimum contract price per acre & additional per unit payment on actual yield
 - Harvest & transportation cost
- Ethanol Processing Model
 - Biorefinery Monte Carlo simulation
 - Maintains standard accounting relationships to estimate financial performance
 - Estimates total processing cost across alternative production processes and feedstock mixes

Operational Assumptions: Grain Process

Grain Ethanol

Proposed Capital Cost	\$/gallon of ethanol	2.25
Ethanol Processing Costs	\$/gallon of ethanol	0.61
Grain Ethanol yield		
Corn	gallons/ bushel	2.75
Sorghum	gallons/ bushel	2.75
DDGs yield	pounds/bushel	18.00
Local Basis		
Corn	\$/bushel	0.05
Sorghum	\$/bushel	0.15
Denaturant added	fraction	0.05

Operational Assumptions: Cellulosic Process

Cellulosic Ethanol

Proposed Capital Cost	\$/gallon of ethanol	0.63
Percent Dry Matter		
Sweet Sorghum	fraction	0.30
Sweet Sorghum Hay	fraction	0.85
Sweet Sorghum HB	fraction	0.40
Sugarcane	fraction	0.33
Ethanol Processing Costs	\$/gallon of ethanol	1.25
Cellulosic Ethanol Yield		
Yield for Contracting Acres	gallons/ton of dry matte	90.00
Yield Parameters for Production		
Min	gallons/ton of dry matte	70.00
Med	gallons/ton of dry matte	90.00
Max	gallons/ton of dry matte	110.00
Denaturant added	fraction	0.05

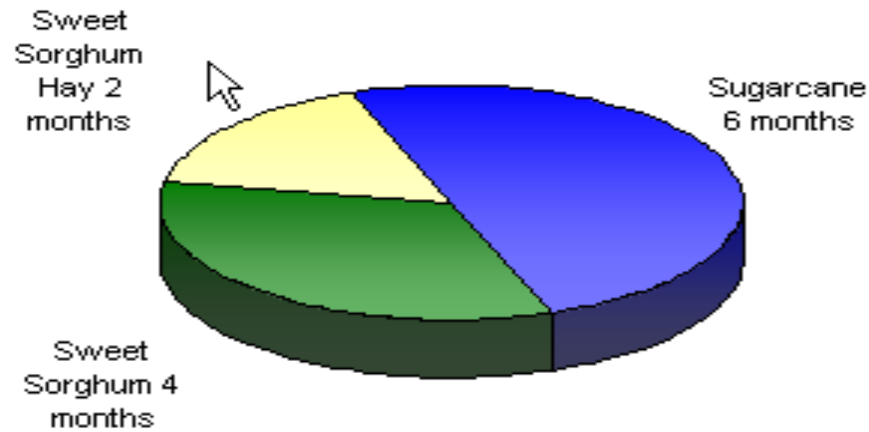
Operational Assumptions: Brazilian Process

Brazilian Ethanol

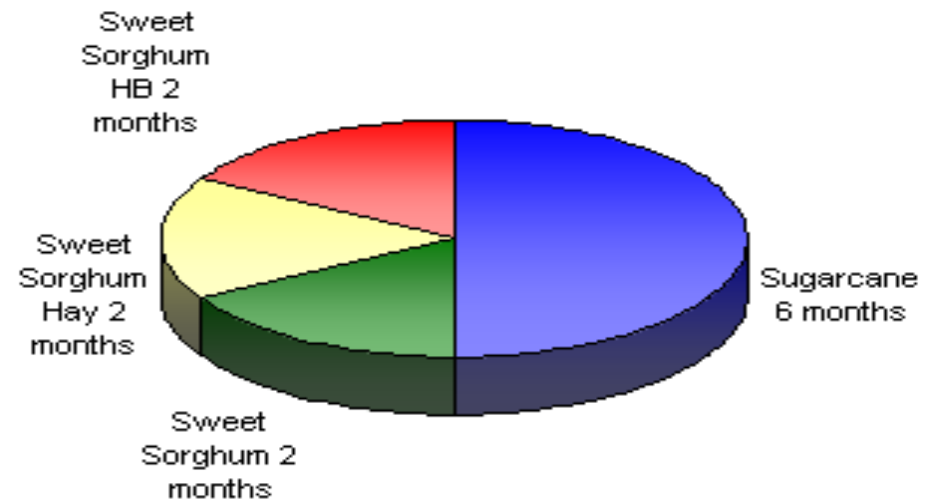
Proposed Capital Cost	\$/gallon of ethanol	6.07
Percent Dry Matter		
Sweet Sorghum	fraction	0.30
Sugarcane	fraction	0.33
Brazilian Ethanol Yield		
Sweet Sorghum	gallons/ton of dry matte	49.00
Sugarcane	gallons/ton of dry matte	61.68
Cane Processing Costs	\$/gallon of ethanol	0.19
Ethanol processing costs	\$/gallon of ethanol	0.38
<i>Grain Ethanol Backup</i>		
Grain Ethanol yield		
Corn	gallons/ bushel	2.75
Sorghum	gallons/ bushel	2.75
DDGs yield	pounds/bushel	18.00
Ethanol processing costs	\$/gallon of ethanol	0.61
Denaturant added	fraction	0.05

Cellulosic Feedstock Mixes

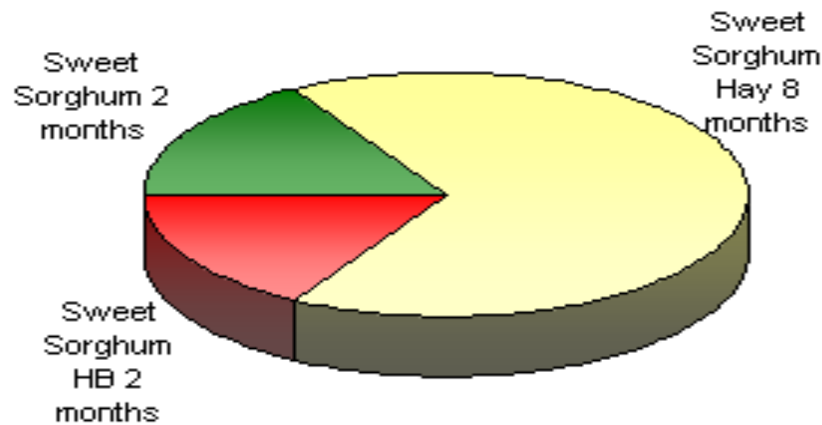
Feedstock Mix 1



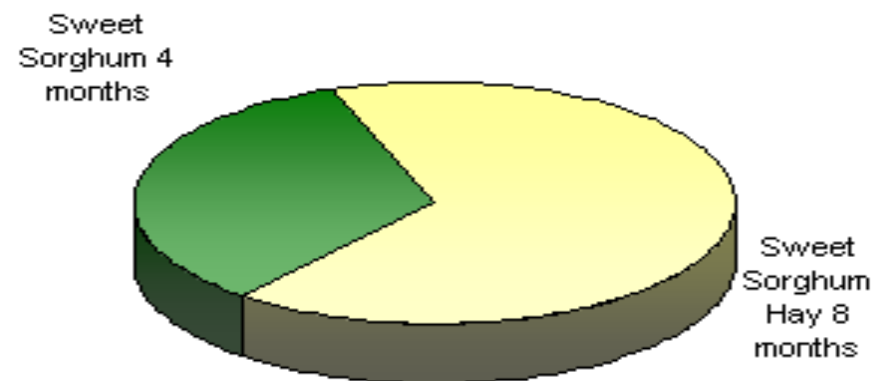
Feedstock Mix 2



Feedstock Mix 3

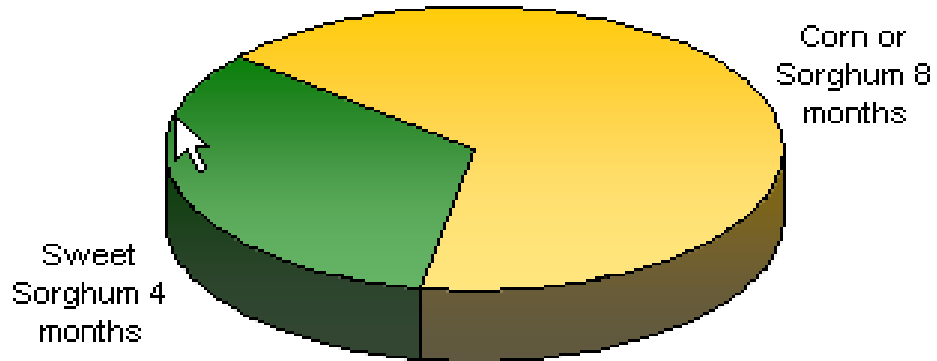


Feedstock Mix 4

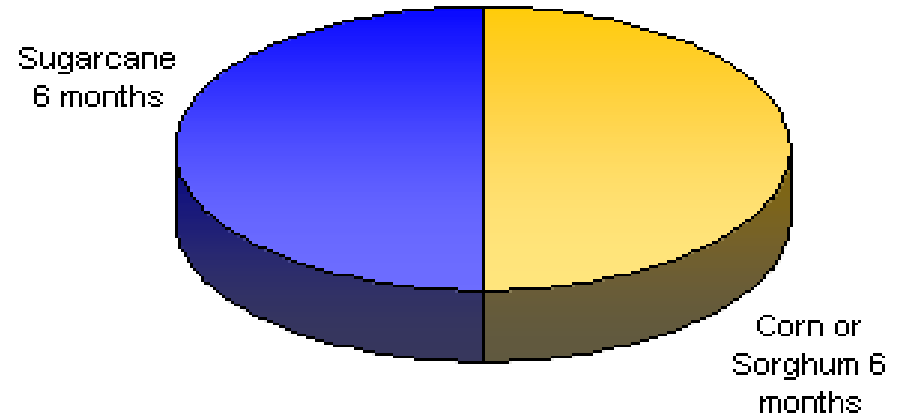


Brazilian Feedstock Mixes

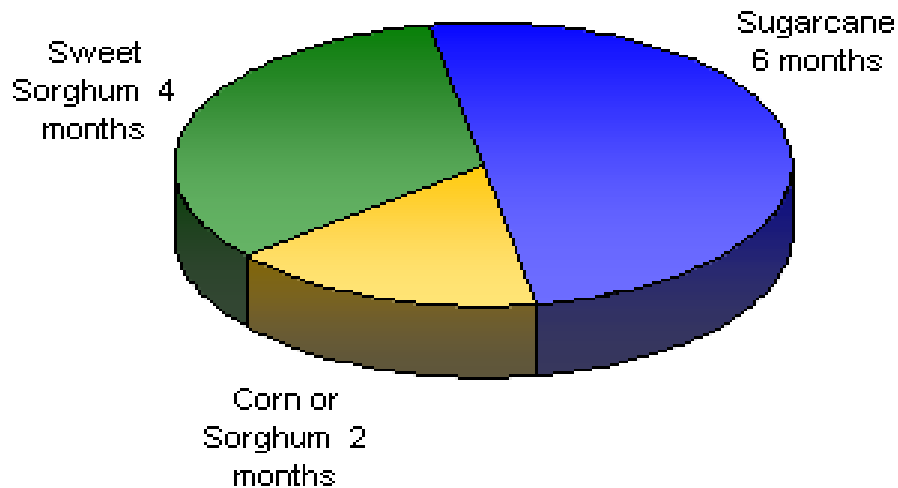
Feedstock Mix 1



Feedstock Mix 2



Feedstock Mix 3



Delivered Feedstock Cost

		Feedstock Mix			
		1	2	3	4
<i>Grain</i>					
Corn	\$/bu	3.34			
Sorghum	\$/bu	3.18			
<i>Cellulosic</i>					
Sweet Sorghum	\$/ton dry matter	87	85	85	87
Sweet Sorghum Hay	\$/ton dry matter	116	116	121	121
Sweet Sorghum HB	\$/ton dry matter	-	75	75	-
Sugarcane	\$/ton dry matter	88	88	-	-
<i>Brazilian</i>					
Sweet Sorghum Billet	\$/ton dry matter	89	-	89	
Sugarcane Billet	\$/ton dry matter	-	89	89	

Estimated Total Cost of Ethanol Production

	Year 1
<i>Grain</i>	1.99
Corn	2.02
Sorghum	1.96
<i>Cellulosic</i>	2.56
Feedstock Mix 1	2.46
Feedstock Mix 2	2.44
Feedstock Mix 3	2.65
Feedstock Mix 4	2.67
<i>Brazilian</i>	2.41
Feedstock Mix 1	2.37
Feedstock Mix 2	2.32
Feedstock Mix 3	2.54

Grain Ethanol Sensitivity

Total Cost of Ethanol Production

		Grain Price, FOB				
		4.00	4.25	4.50	4.75	5.00
Corn	\$/bu	4.00	4.25	4.50	4.75	5.00
	\$/gallon	2.27	2.35	2.44	2.53	2.61
Sorghum	\$/gallon	2.30	2.39	2.48	2.56	2.65

- Cellulosic process average: **\$2.56**
- Brazilian process average: **\$2.41**

Conclusions

- Delivered Prices of Non-Grain Feedstocks are Economically Prohibitive versus Baseline Price Estimates for Grain
- Of the Alternative Ethanol Processing Scenarios Analyzed, Grain Ethanol Remains the Most Economically Feasible
- The Brazilian Ethanol Process Ranks Second, Yet Becomes Competitive at \$4.50 Grain Prices
- If the MixAlco Cellulosic Process Becomes Commercially Viable, it Becomes Competitive at \$4.75-\$5.00 Grain Prices

Thank You

