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The Future of Biorefining Agricultural Biomass

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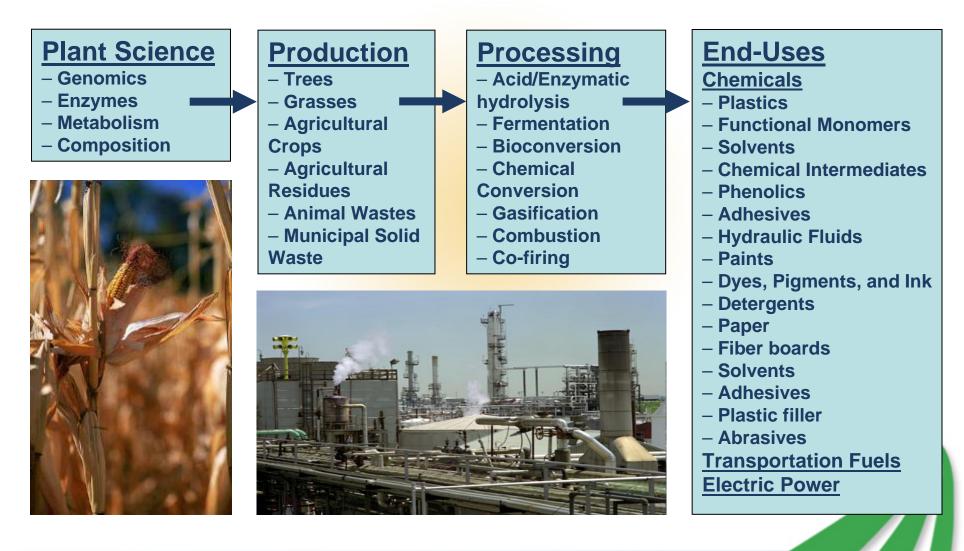


Motivation for Biorefineries

- Environmental quality
 - Local and regional (smog, acid rain, waste disposal)
 - Global climate change
- Excess agricultural production
 - Especially in U.S., but many countries are becoming self sufficient in food production
- National security
 - Reduced reliance on foreign cartels
- Rural development
 - Rural economies are not thriving in many parts of the world



Biorefineries Turn Biomass into Multiple Products



Factors Influencing the Emergence of Biorefineries

- Amount of biomass that can be produced
- Kinds of products that can be manufactured
- Kinds of conversion processes employed
- Energy balance for biobased fuels
- Optimal size of biorefineries



How Much Biomass Could Be Produced?

Total potential in U.S. is in excess of 1 billion tons (about 21 Quads)

- Could supply 21% of U.S. energy demand, or
- 33% of U.S. transportation fuel

■ Fuel wood U.S. Biomass Potential (million tons) Milling residues 132 Urban wood residues 47 96 79 43 Logging residues 58 ■ Forest thinning -55 343 Crop residues Dedicated crops 389 Grains for biofuels ■ Ag processing residues &

manure

Perlack, R. D., Wright, L. L., Turhollow, A. F., Graham, R. L., Stokes, B. J., and Erbach, D. C. (2005) Biomass as Feedstock for a Bioenergy and Bioproducts Industry: The Technical Feasibility of a Billion-Ton Annual Supply, Department of Energy Technical Report GO-102995-2135, April.

Ethanol and Biodiesel are not the Only Possible Biobased Fuels

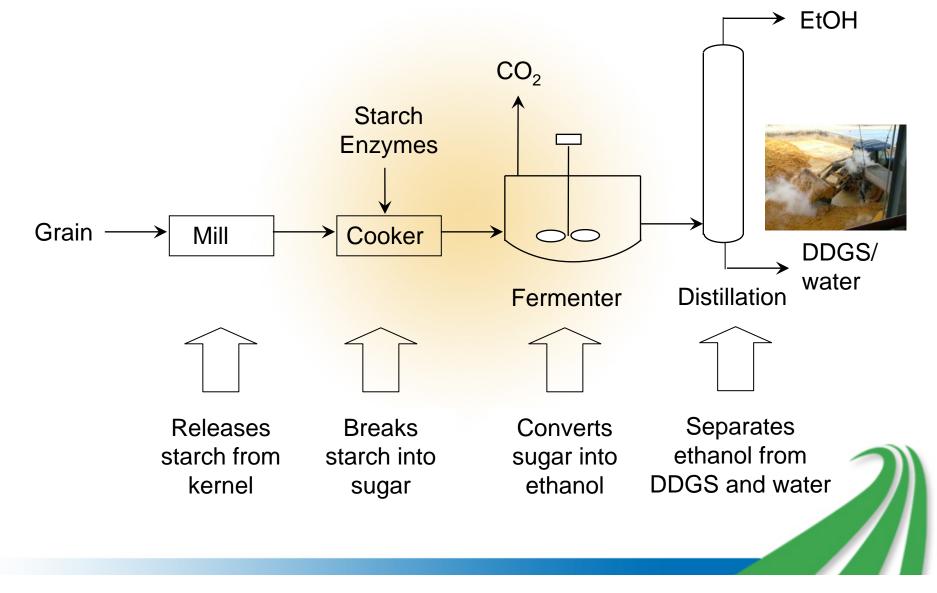
Fuel	Specific Gravity	LHV (MJ/kg)	Octane Number	Cetane Number	
Ethanol	0.794	27	109	-	
Biodiesel	0.886	37	-	55	
Methanol	0.796	20.1	109	-	
Fischer-Tropsch Liquid	0.770	43.9	-	74.6	
Hydrogen	0.07 (liq)	120	>130	-	
Methane	0.42 (liq)	49.5	>120	-	
Ammonia	0.68 (liq)	18.8	110	-	
Dimethyl Ether	0.66 (liq)	28.9	-	>55	
Gasoline	0.72-0.78	43.5	91-100	-	
Diesel	0.85	45	-	37-56	

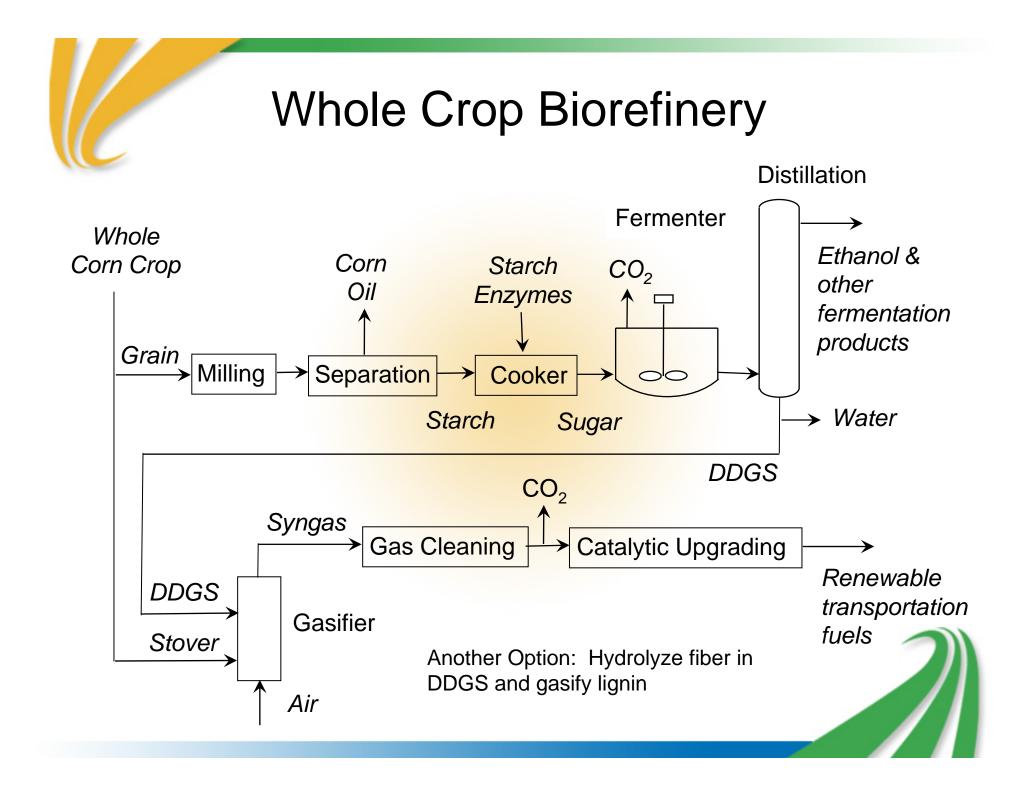
Nature of Conversions

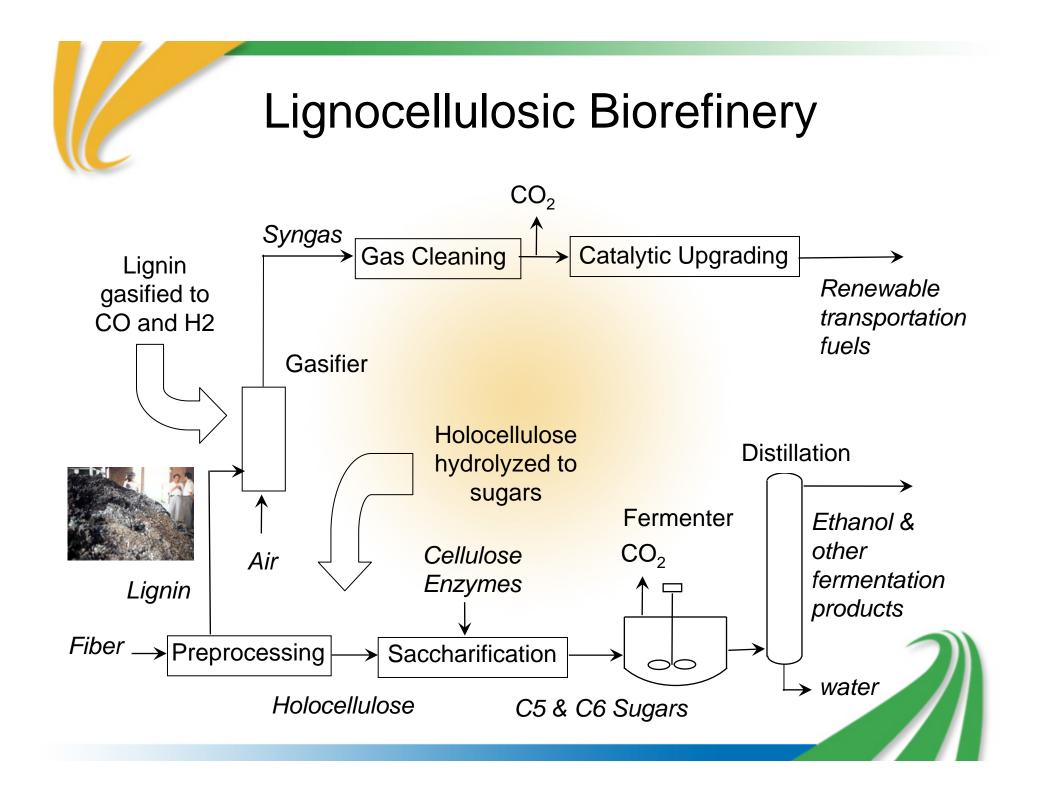
- Traditional grain-to-ethanol plant
- Whole crop biorefinery
- Lignocellulosic biorefinery
- Thermochemical biorefinery



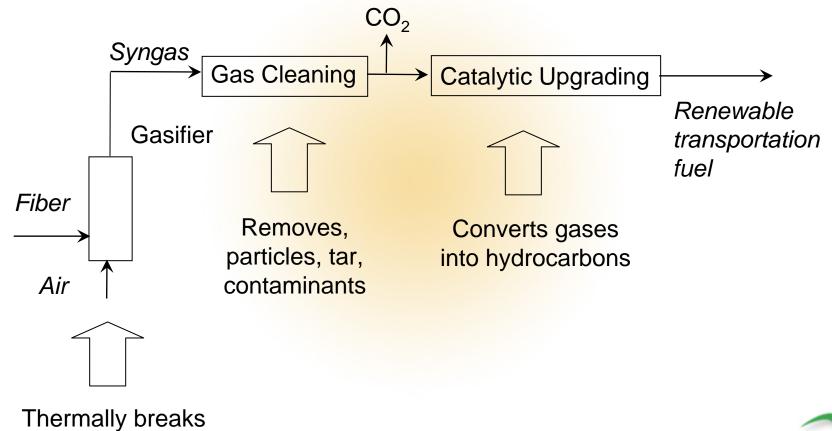
Current Technology: Grain-to-Ethanol Plant





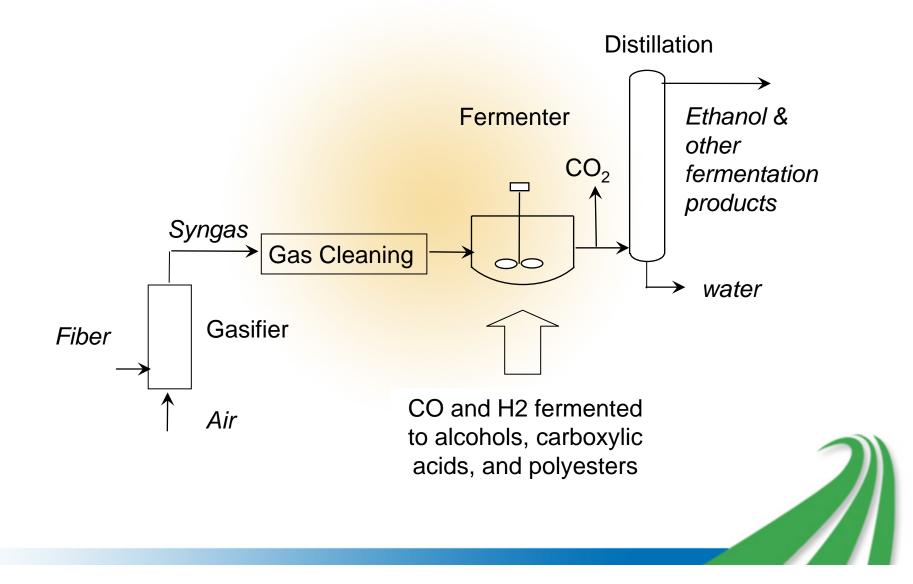


Thermochemical Biorefinery



down all biomass into reactive gases

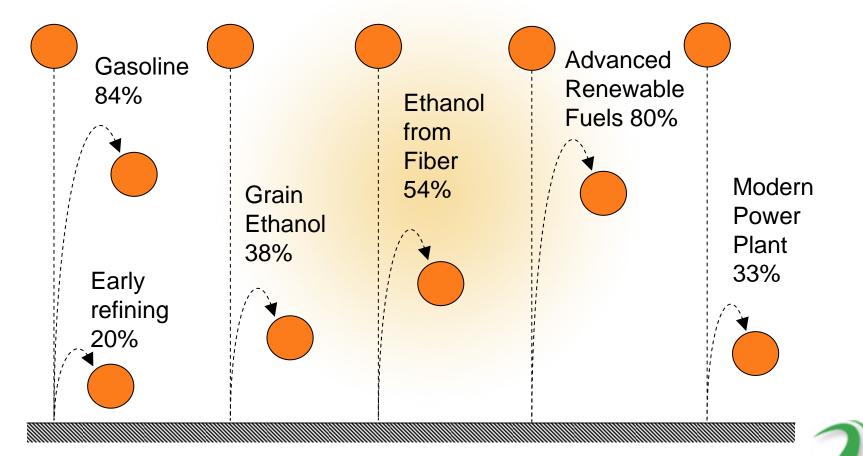
Syngas Fermentation Biorefinery



Is it true that is takes more energy to produce ethanol than you get out of it?

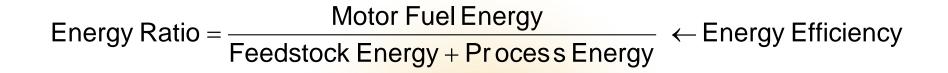


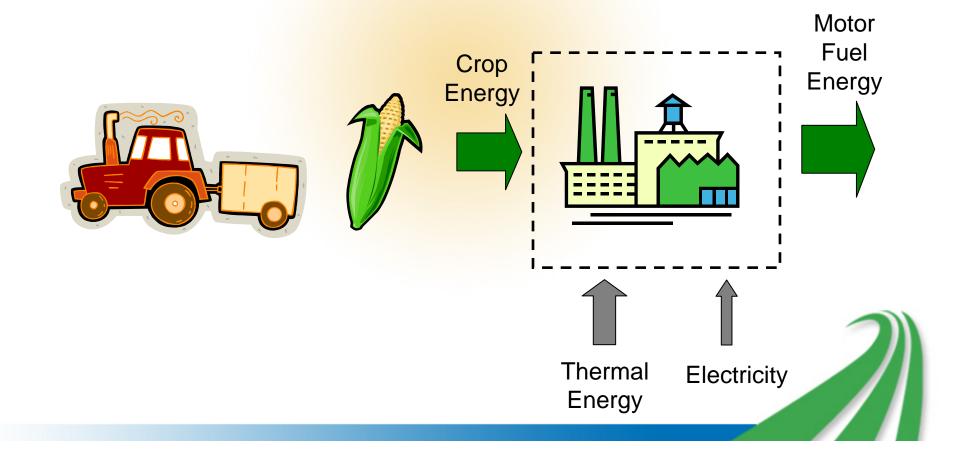
Energy Efficiency: You Can't Break Even



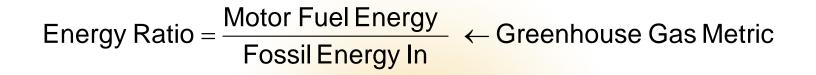
Source: RBAEF Project (Dartmouth) and R. Anex (ISU)

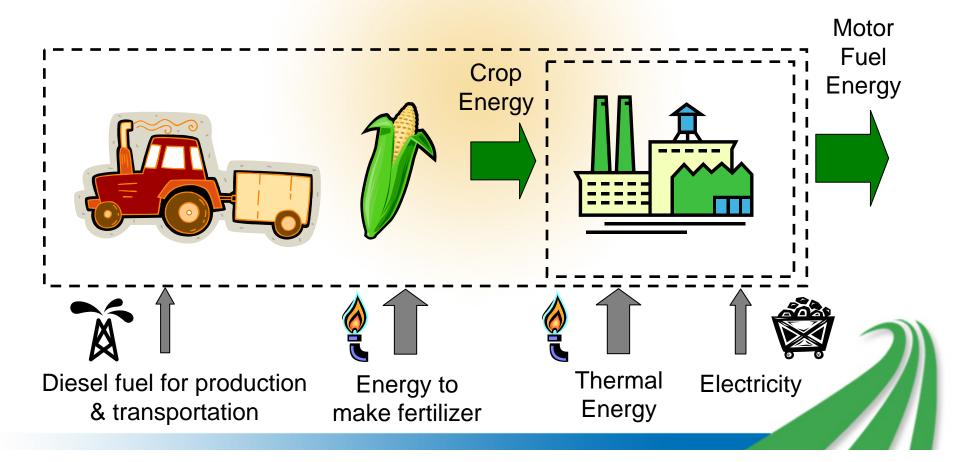
Plant Engineer's Energy Balance





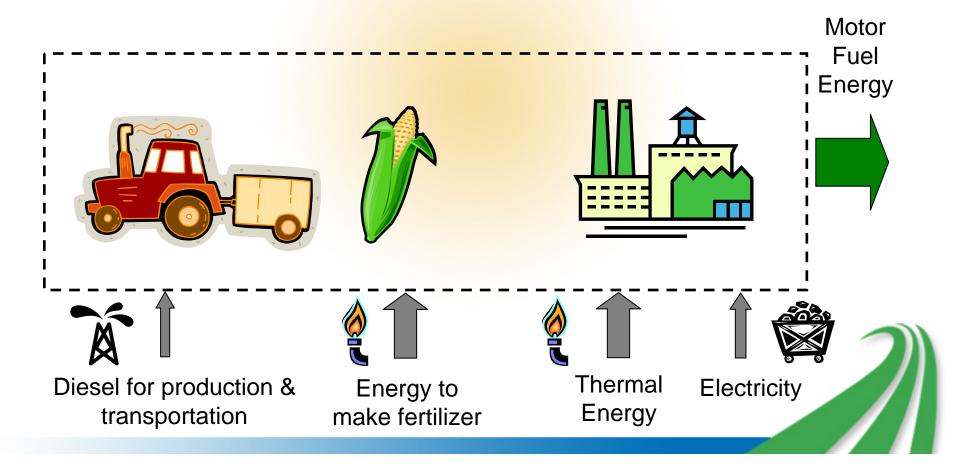
Environmentalist's Energy Balance





National Security Advisor's Energy Balance



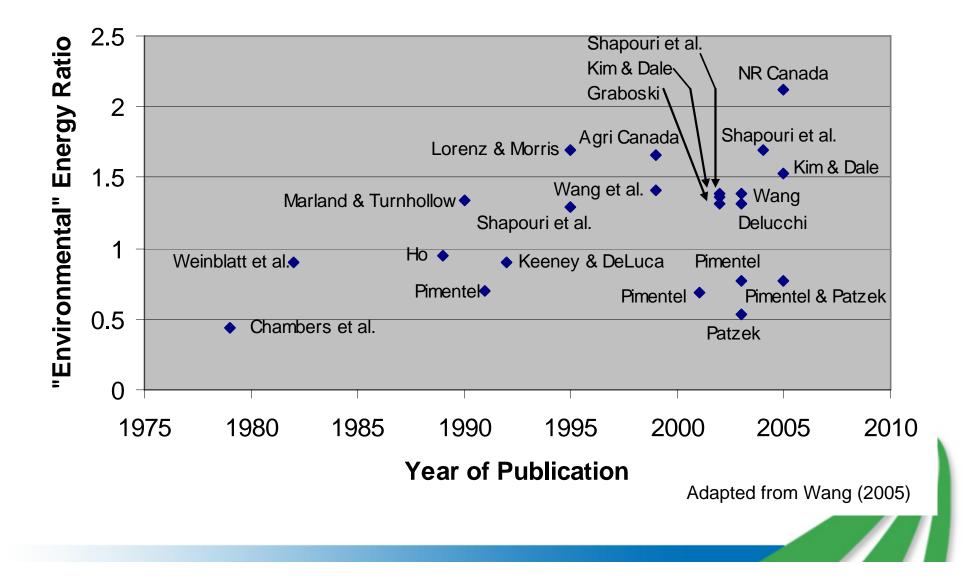


Comparison of Ethanol to Gasoline

Stakeholder	Energy Ratio	Grain EtOH	Gas- oline
Plant Engineer	Motor Fuel Energy Feedstock Energy + Process Energy	0.38	0.84
Environmentalist	Motor Fuel Energy Fossil Energy In	1.3*	0.81
National Security Advisor	Motor Fuel Energy Petroleum Derived Fuels In	14	0.81

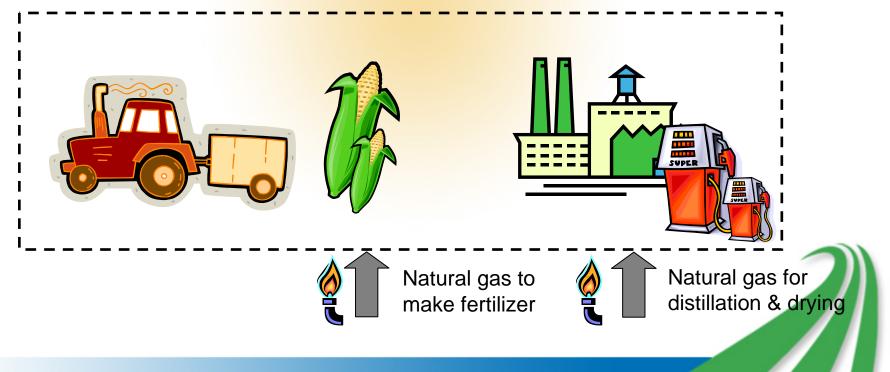
* Average of 14 *different* study groups. Range is 0.44 to 2.1. This energy ratio becomes very large (>10) as we replace fossil energy with renewable energy in the production of ethanol (or other renewable motor fuels).

No Consensus Among Researchers on Energy Ratio for Ethanol from Corn



Main Areas of Disagreement Among Researchers

- Yield of grain on farmland
- Amount of energy consumed to produce fertilizer
- Yield of ethanol from grain
- Amount of energy consumed within manufacturing plant



Why the Disagreements?

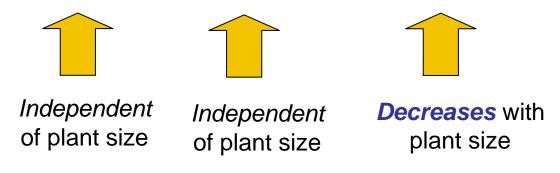
- No such thing as a "typical" grain ethanol plant
 - Some may have "environmental" energy ratios less than one while for other plants it is greater than one (especially newer plants)
- Concerns about long-term sustainability of grainto-ethanol
 - Some corn production practices are detrimental to soils
 - Energy balances are marginal compared to what could be achieved with fiber-to-fuel technologies



Optimal Size of Plant

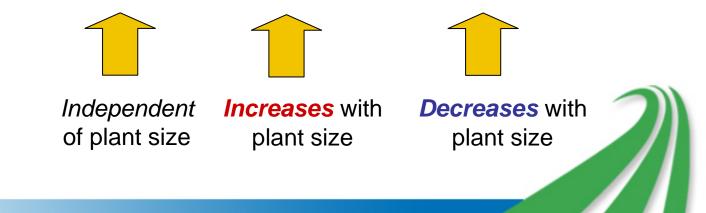
• Fossil fuel – unit product cost decreases with plant size

Unit Cost of Product = Fuel + Fuel Transportation + Plant Operations

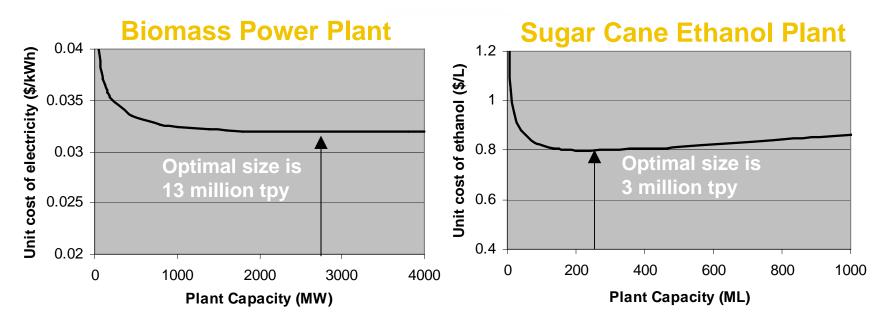


• Biomass – optimal size for least cost of unit product

Unit Cost of Product = Fuel + Fuel Transportation + Plant Operations



Optimal Size of Plant



- Optimal size for biomass power plant is much larger than for ethanol plant
- Optimization curves are relatively flat
- Depends upon ratio of biomass transportation cost to processing plant cost (not biomass cost)

Conclusions

- The U.S. has sufficient biomass to supply biorefineries
- A number of plant configurations are possible for production of biobased fuels (not just ethanol) and biobased products
- Advanced technologies can further improve energy balance for biobased fuels
- Further study is required to understand factors influencing optimal size of biorefineries

